Epilox® - Hardener IPD  
(Epilox® - Härter IPD)

**Description**  
Epilox® - hardener IPD is a liquid, colourless, cycloaliphatic polyamine.

**Data**  
- **Viscosity at 25 °C** (DIN 53 015)  
  ca 10 mPa·s
- **Amine Equivalent Weight**  
  g  
  42
- **Amine Number** (DIN 16 945)  
  mg KOH/g  
  min 640
- **Density at 20 °C** (DIN 53 217 T.4)  
  g/cm³  
  0.92 ± 0.02
- **Colour Number (Hazen)** (DIN ISO 4630)  
  -  
  < 15

**Use**  
Epilox® - hardener IPD is used as curing agent above + 15 °C for casting, laminating and varnish resins, for adhesives and coatings. Epilox® - hardener IPD can be used as curing agent for most of the Epilox® resins giving cured systems for universal applications. Higher temperature resistance can be achieved after applying a certain temperature programme during curing.

**Packing/Storage/Transportation**  
Epilox® - hardener IPD is supplied in drums and containers. The product should be stored in closed containers at about 20 °C to protect it from moisture.

**Safety Requirements**  
Please refer to the valid Material Safety Data Sheet as well as to the legal and recommended industrial hygiene regulations.

The information given in these data is based on the testing methods established by Leuna-Harze GmbH and on the knowledge of the characteristics of Epilox®-resins and Epilox®-hardeners and is given in good faith. No liability is accepted by Leuna-Harze GmbH for any system or application in which Epilox®-resins and Epilox®-hardeners are utilized.